

# Workplace Health and Safety Snapshot for Ontario Milled Wood Products Sector in 2024

Includes wood container, pallet manufacturing, and structural wood products



10,250

Full-time employees



## Events resulting in lost-time injury or illness

Injury or illness severe enough to require one or more days lost from work



47%

### Contact with objects or equipment

(caught in or compressed by equipment or objects; struck against or struck by objects)



37%

### Bodily reactions and exertions

(overexertions; bodily reactions; repetitive motions; bodily conditions; static postures while applying force)



13%

### Falls

(falls on same level; falls to lower level)



3%

### All other

(struck by vehicles or equipment; contact with temperature extremes)

## Most common lost-time injuries

105

**Contact with objects or equipment**, includes caught in or struck by equipment or machinery; struck against stationary, falling, or discharged objects; slammed in swinging door or gate; struck by flying, swinging, or slipping objects; struck against moving objects.

82

**Bodily reaction and exertion**, includes overexertion in pushing, pulling, or lifting objects; slipping on something without fall; overexertion in lifting and turning objects; bending, climbing, crawling, reaching, twisting; repetitive placement or movement of objects.

28

**Falls**, includes falls to floor, walkways, or other surface; falls to a lower level; falls from non-moving vehicles; falls onto or against objects; falls down stairs or steps.

## Top 3 Occupational Diseases

Based on approved WSIB claims for healthcare, being off work, loss of wages, or permanent disability.

24

**Diseases of the nervous system and sense organs**: noise-induced hearing loss.

3

**External causes of injury**: other personal injury or hazards to health; exposure to hazardous chemicals.

3

**Injury and poisoning**: heat exhaustion.

Source: WSIB Enterprise Information Warehouse as of March 31, 2025. NAICS 321215, 321911, 321919, 321920. Jun 2025 WSN.