

BG4 ASSEMBLY

Team		Date:
Team Member:		
Demerit: 1 demerit for each omission (Order not important)		
For Failure to:		Demerit
1	Gather supplies and examine each part of the BG4	
2	Fill the CO ₂ scrubber canister with soda lime, 2 filters, 2 screens	
3	Assemble the CO ₂ scrubber canister (cover and metal alignment plate)	
4	Install shoulder straps if necessary	
5	Secure the sentinel with straps	
6	Install waist belt if necessary	
7	Assemble and attach moisture relief valve to breathing bag	
8	Attach minimum valve to breathing bag	
9	Install breathing bag	
10	Connect the yellow medium pressure line to minimum valve	
11	Connect the minimum valve to the frame	
12	Assemble and connect the moisture relief valve to frame	
13	Install the air cooler	
14	Attach the breathing bag to the air cooler	

15	Connect the blue medium pressure line to the air cooler	
16	Install the CO ₂ scrubber canister	
17	Attach the breathing bag to the CO ₂ scrubber canister	
18	Install the breathing bag retaining bar	
19	Assemble and install the pressure relief valve	
20	Connect the pressure relief valve to the CO ₂ scrubber canister	
21	Install positive pressure springs	
22	Assemble the connector assembly	
23	Attach breathing hose to air cooler and connector assembly	
24	Attach breathing hose to CO ₂ scrubber canister and connector assembly	
25	Position re-enforcing rings on breathing hoses	
26	Check hydrostatic date and install cylinder	
Total Demerits: Signature of Judge		